

Welcome to QBOT V3!

After installation of your QBOT, and before you get started, we suggest the following:

- **Get the app!** We have 2 apps available for you to choose from: QBOT V3 and QBOT V3 Pro. Apps are available in the Google Play Store, or Amazon Marketplace for Kindle Fire HD users. Disregard references to SD Cards...designs are on the app/tablet.
- **QBOT Quilting YouTube channel.** We have posted several videos to our channel which can assist you in getting set-up with QBOT V3 and using the specific features. Subscribers to our channel receive automated alerts each time a new video is posted. To subscribe, visit <https://www.youtube.com/user/QBOTQuilting>
- **QBOTSquad User Group.** This is our primary method of app update notification; we **highly recommend** you join right away. Additional benefits include reading past posts (or posting a new conversation) to see which Android devices folks are using - brands/sizes/prices. It's also a great resource for technical assistance and creative inspiration. Specific to V3, many of our staffers, Beta Testers, and Authorized Dealers are members and post/respond regularly. It's a friendly, helpful, lively group of QBOT users. To join, visit: <https://groups.io/g/QBOTSquad>
- **Instagram.** Occasionally we post photos and short videos showing what we're up to in the studio... quilting projects and samples and sometimes showing a new feature! These videos are not instructional/"How To" but rather a "Check this out" videos. To Visit: https://www.instagram.com/qbot_quilting/ When you post photos, use #qbotv3
- **Register your QBOT.** Visit our "Support" page at www.myqbot.com to submit.
- **For New-in-Box owners: Put your spare drive wire set in a safe place!** When you find you need to replace your first set, use the spare set and re-order right away: www.myqbot.com/accessories_QBOT.html

Tips from the Experts:

1. **Run a test to ensure you have your QBOT set-up correctly.** For designs stitching upside down/ backwards:
 - Parameter Settings for x-axis and y-axis (these are settings found on the app "Settings" menu – see yellow button on the app homescreen) After set-up is complete, take a screenshot of your settings.
 - Proper Drive Wire wrapping
 - QBOT Wiring Harness connections
 - Visit our Support page at www.myqbot.com for illustrations, testing procedures, and FAQs.
2. **Remember that QBOT does not stitch, your sewing machine does.** QBOT's job is to move the carriage/machine. If you are getting carriage movement, your QBOT is functioning perfectly. If you are not getting any stitching – no needle movement – then you need to consider the following:
 - Did your QBOT come with a QBOT Connector Cord? This handy, optional accessory compatible with most sewing machines, is the only connection between the QBOT and your sewing machine...and it will automatically engage your sewing machine when pressing the final prompt on the tablet. If you do not have a QBOT Connector Cord, you will need to manually engage the sewing machine.
3. **Confirm Android Tablet Settings.** As demonstrated in our "Start Here" videos, you will need to ensure your tablet Settings (gear icon on tablet homescreen) are properly set-up for use with the QBOT V3/QBOT V3 Pro app. The following are a few highlights:
 - **Turn Bluetooth ON** – always keep it on
 - **Turn Wifi OFF** – only turn it on to check for app updates
 - **Turn Permissions ON** – this will allow you to save modified designs
 - **Turn Visibility OFF** – you do not want your tablet visible to any devices other than your paired QBOT.
4. **IMPORTANT:** You can disregard any references to a printed User Manual...QBOT V3 instructions and demonstrations are in video format, available on the enclosed disk as well as on our YouTube Channel.